



Manufacturer-Exporter of Stainless Steel Wires & Bright Bars

Regd. & Corporate Office : 909, Sakar-III, Near Income Tax, Ahmedabad - 380 014. Gujarat (India)
 Phone : +91-79-27543681, 27543682, 27543683, 27543684 Fax : +91-79-2754 3085, 2656 8085 Website : www.raajratna.com E-mail : raajratna@raajratna.com

CPR

Specimen Declaration of Performance (Part 1)

Declaration of Performance	DOP No.: 0045-2015-07
According to Annex III Construction Products Regulation (305/2011/EU)	
For the construction product	Stainless Steel Welding Wire
1. Unique identification code for product type:	RAAJ 308LSi Tig Wire
2. Intended use for construction product :	Use in metallic structures or in composite metal and Concrete structures
3. Contact address of manufacturer	Raajratna Metal Industries Limited. 909, Sakar- III, Near Income Tax, Ahmedabad-380 014. Gujarat (India).
4. Contact address of authorized representative	Erre Inox srl a socio unico Via alla cascata 15 Zip code 23801 Calolziocorte (LC) Italy Mr. Michele Malison
5. Assessment system and verification for constancy of Performance :	Acc. to EN 13479 annex ZA 2.1 system 2+
6. The notified body : Has conducted the first inspection and continuous Surveillance according to the system : and issued the certificate : as a confirmation of conformity for the factory production control. Harmonized Standard.	TÜV NORD Systems GmbH & Co. KG, Hamburg, 0045-CPR-1332 EN 13479

A. B. Pagar

General Manager [Q. A. & Production] & MR
Ahmedabad






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Specimen Declaration of Performance (Part 2)

7. Declared performance :		Chemical & Mechanical Properties as per EN 14343-A
8. Essential characteristics	Performance	Harmonized technical Specification
Diameter(MM)	Tolerance	EN 13479 / EN ISO 544
Mechanical properties Tensile strength Rm Yield point ReH Elongation at fracture A Notched bar impact work KV	As per EN 14343-A – W 19 9 L Si 510 N/MM ² 320 N/MM ² 25 % 32 J	EN 14343-A / EN 13479 EN 14532-1
Durability, Dangerous Substance	PASS PASS	EN 14343-A / EN 13479
<p>9. The performance of the product identified in point 1 is in conformity with the declared performance in point 8. This Declaration of performance is issued under the sole responsibility of the manufacturer identified in point 3.</p>		
<p>Signed for and on behalf of the manufacturer by :</p>  <p>A. B. Pagar General Manager [Q. A. & Production] & MR Ahmedabad</p>		




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Specimen CE Marking

 <p>09 0045-CPR-1332</p>	<p>Office : Raajratna Metal Industries Limited. 909, Sakar- III, Near Income Tax, Ahmedabad-380 014. Gujarat (India).</p> <p>Works : Raajratna Metal Industries Limited. Bileshwarpura, Ahmedabad-Mehsana Highway, Taluka : Kalol, Dist : Gandhinagar, Pin-382729. Gujarat (India).</p> <p>Wire electrodes and rods acc. to DIN EN ISO 14343-A / EN 13479 , Grade 19 9 L Si Use in metallic structures or in composite metal and concrete structures.</p> <p>Manufacturing process as per DIN 14343-A – Stainless Steel Drawn Wire</p>
<p>The Declaration Of Performance DOP No : 0045-2015-07</p>	<p>www.raajratna.com</p>





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Specimen Declaration of Performance (Part 1)

Declaration of Performance	DOP No.: 0045-2015-08
According to Annex III Construction Products Regulation (305/2011/EU)	
For the construction product	Stainless Steel Welding Wire
1. Unique identification code for product type:	RAAJ 316LSi Tig Wire
2. Intended use for construction product :	Use in metallic structures or in composite metal and Concrete structures
3. Contact address of manufacturer	Raajratna Metal Industries Limited. 909, Sakar- III, Near Income Tax, Ahmedabad-380 014. Gujarat (India).
4. Contact address of authorized representative	Erre Inox srl a socio unico Via alla cascata 15 Zip code 23801 Calolziocorte (LC) Italy Mr. Michele Malison
5. Assessment system and verification for constancy of Performance :	Acc. to EN 13479 annex ZA 2.1 system 2+
6. The notified body : Has conducted the first inspection and continuous Surveillance according to the system : and issued the certificate : as a confirmation of conformity for the factory production control. Harmonized Standard.	TÜV NORD Systems GmbH & Co. KG, Hamburg, 0045-CPR-1332 EN 13479

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Specimen Declaration of Performance (Part 2)


7. Declared performance :		Chemical & Mechanical Properties as per EN 14343-A
8. Essential characteristics	Performance	Harmonized technical Specification
Diameter(MM)	Tolerance	EN 13479 / EN ISO 544
Mechanical properties Tensile strength Rm Yield point ReH Elongation at fracture A Notched bar impact work KV	As per EN 14343-A – W 19 12 3 L Si 510 N/MM ² 320 N/MM ² 25 % 32 J	EN 14343-A / EN 13479 EN 14532-1
Durability, Dangerous Substance	PASS PASS	EN 14343-A / EN 13479
<p>9. The performance of the product identified in point 1 is in conformity with the declared performance in point 8. This Declaration of performance is issued under the sole responsibility of the manufacturer identified in point 3.</p>		
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<p>The Declaration Of Performance DOP No : 0045-2015-08</p>	<p>www.raajratna.com</p>





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Specimen Declaration of Performance (Part 1)

Declaration of Performance	DOP No.: 0045-2015-09
According to Annex III Construction Products Regulation (305/2011/EU)	
For the construction product	Stainless Steel Welding Wire
1. Unique identification code for product type:	RAAJ 307Si Tig Wire
2. Intended use for construction product :	Use in metallic structures or in composite metal and Concrete structures
3. Contact address of manufacturer	Raajratna Metal Industries Limited. 909, Sakar- III, Near Income Tax, Ahmedabad-380 014. Gujarat (India).
4. Contact address of authorized representative	Erre Inox srl a socio unico Via alla cascata 15 Zip code 23801 Calolziocorte (LC) Italy Mr. Michele Malison
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Specimen Declaration of Performance (Part 2)

7. Declared performance :		Chemical & Mechanical Properties as per EN 14343-A
8. Essential characteristics	Performance	Harmonized technical Specification
Diameter(MM)	Tolerance	EN 13479 / EN ISO 544
Mechanical properties Tensile strength Rm Yield point ReH Elongation at fracture A Notched bar impact work KV	As per EN 14343-A – W 18 8 Mn ^c 500 N/MM ² 350 N/MM ² 25 % 32 J	EN 14343-A / EN 13479 EN 14532-1
Durability, Dangerous Substance	PASS PASS	EN 14343-A / EN 13479
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<p>The Declaration Of Performance DOP No : 0045-2015-09</p>	<p>www.raajratna.com</p>





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Specimen Declaration of Performance (Part 1)

Declaration of Performance	DOP No.: 0045-2015-10
According to Annex III Construction Products Regulation (305/2011/EU)	
For the construction product	Stainless Steel Welding Wire
1. Unique identification code for product type:	RAAJ 308L Tig Wire
2. Intended use for construction product :	Use in metallic structures or in composite metal and Concrete structures
3. Contact address of manufacturer	Raajratna Metal Industries Limited. 909, Sakar- III, Near Income Tax, Ahmedabad-380 014. Gujarat (India).
4. Contact address of authorized representative	Erre Inox srl a socio unico Via alla cascata 15 Zip code 23801 Calolziocorte (LC) Italy Mr. Michele Malison
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Specimen Declaration of Performance (Part 2)

7. Declared performance :		Chemical & Mechanical Properties as per EN 14343-A
8. Essential characteristics	Performance	Harmonized technical Specification
Diameter(MM)	Tolerance	EN 13479 / EN ISO 544
Mechanical properties Tensile strength Rm Yield point ReH Elongation at fracture A Notched bar impact work KV	As per EN 14343-A – W 19 9 L 510 N/MM ² 320 N/MM ² 25 % 32 J	EN 14343-A / EN 13479 EN 14532-1
Durability, Dangerous Substance	PASS PASS	EN 14343-A / EN 13479
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<p>The Declaration Of Performance DOP No : 0045-2015-10</p>	<p>www.raajratna.com</p>





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CPR

Specimen Declaration of Performance (Part 1)

Declaration of Performance	DOP No.: 0045-2015-11
According to Annex III Construction Products Regulation (305/2011/EU)	
For the construction product	Stainless Steel Welding Wire
1. Unique identification code for product type:	RAAJ 309L Tig Wire
2. Intended use for construction product :	Use in metallic structures or in composite metal and Concrete structures
3. Contact address of manufacturer	Raajratna Metal Industries Limited. 909, Sakar- III, Near Income Tax, Ahmedabad-380 014. Gujarat (India).
4. Contact address of authorized representative	Erre Inox srl a socio unico Via alla cascata 15 Zip code 23801 Calolziocorte (LC) Italy Mr. Michele Malison
5. Assessment system and verification for constancy of Performance :	Acc. to EN 13479 annex ZA 2.1 system 2+
6. The notified body : Has conducted the first inspection and continuous Surveillance according to the system : and issued the certificate : as a confirmation of conformity for the factory production control. Harmonized Standard.	TÜV NORD Systems GmbH & Co. KG, Hamburg, 0045-CPR-1332 EN 13479

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Specimen Declaration of Performance (Part 2)

7. Declared performance :		Chemical & Mechanical Properties as per EN 14343-A
8. Essential characteristics	Performance	Harmonized technical Specification
Diameter(MM)	Tolerance	EN 13479 / EN ISO 544
Mechanical properties Tensile strength Rm Yield point ReH Elongation at fracture A Notched bar impact work KV	As per EN 14343-A – W 23 12 L 510 N/MM ² 320 N/MM ² 25 % 32 J	EN 14343-A / EN 13479 EN 14532-1
Durability, Dangerous Substance	PASS PASS	EN 14343-A / EN 13479
9. The performance of the product identified in point 1 is in conformity with the declared performance in point 8. This Declaration of performance is issued under the sole responsibility of the manufacturer identified in point 3.		
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Specimen CE Marking

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<p>The Declaration Of Performance DOP No : 0045-2015-11</p>	<p>www.raajratna.com</p>





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CPR

Specimen Declaration of Performance (Part 1)

Declaration of Performance	DOP No.: 0045-2015-12
According to Annex III Construction Products Regulation (305/2011/EU)	
For the construction product	Stainless Steel Welding Wire
1. Unique identification code for product type:	RAAJ 316L Tig Wire
2. Intended use for construction product :	Use in metallic structures or in composite metal and Concrete structures
3. Contact address of manufacturer	Raajratna Metal Industries Limited. 909, Sakar- III, Near Income Tax, Ahmedabad-380 014. Gujarat (India).
4. Contact address of authorized representative	Erre Inox srl a socio unico Via alla cascata 15 Zip code 23801 Calolziocorte (LC) Italy Mr. Michele Malison
5. Assessment system and verification for constancy of Performance :	Acc. to EN 13479 annex ZA 2.1 system 2+
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Specimen Declaration of Performance (Part 2)


7. Declared performance :		Chemical & Mechanical Properties as per EN 14343-A
8. Essential characteristics	Performance	Harmonized technical Specification
Diameter(MM)	Tolerance	EN 13479 / EN ISO 544
Mechanical properties Tensile strength Rm Yield point ReH Elongation at fracture A Notched bar impact work KV	As per EN 14343-A – W 19 12 3 L 510 N/MM ² 320 N/MM ² 25 % 32 J	EN 14343-A / EN 13479 EN 14532-1
Durability, Dangerous Substance	PASS PASS	EN 14343-A / EN 13479
<p>9. The performance of the product identified in point 1 is in conformity with the declared performance in point 8. This Declaration of performance is issued under the sole responsibility of the manufacturer identified in point 3.</p>		
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The Declaration Of Performance DOP No : 0045-2015-12	www.raajratna.com





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Specimen Declaration of Performance (Part 1)

Declaration of Performance	DOP No.: 0045-2015-13
According to Annex III Construction Products Regulation (305/2011/EU)	
For the construction product	Stainless Steel Welding Wire
1. Unique identification code for product type:	RAAJ 318Si Tig Wire
2. Intended use for construction product :	Use in metallic structures or in composite metal and Concrete structures
3. Contact address of manufacturer	Raajratna Metal Industries Limited. 909, Sakar- III, Near Income Tax, Ahmedabad-380 014. Gujarat (India).
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7. Declared performance :		Chemical & Mechanical Properties as per EN 14343-A
8.Essential characteristics	Performance	Harmonized technical Specification
Diameter(MM)	Tolerance	EN 13479 / EN ISO 544
Mechanical properties Tensile strength Rm Yield point ReH Elongation at fracture A Notched bar impact work KV	As per EN 14343-A – W 19 12 3 Nb Si 550 N/MM ² 350 N/MM ² 25 % 32 J	EN 14343-A / EN 13479 EN 14532-1
Durability, Dangerous Substance	PASS PASS	EN 14343-A / EN 13479
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CPR

Specimen CE Marking

 <p style="text-align: center;">09 0045-CPR-1332</p>	<p>Office : Raajratna Metal Industries Limited. 909, Sakar- III, Near Income Tax, Ahmedabad-380 014. Gujarat (India).</p> <p>Works : Raajratna Metal Industries Limited. Bileshwarpura, Ahmedabad-Mehsana Highway, Taluka : Kalol, Dist : Gandhinagar, Pin-382729. Gujarat (India).</p> <p>Wire electrodes and rods acc. to DIN EN ISO 14343-A / EN 13479 , Grade 19 12 3 Nb Si Use in metallic structures or in composite metal and concrete structures.</p> <p>Manufacturing process as per DIN 14343-A – Stainless Steel Drawn Wire</p>
<p>The Declaration Of Performance DOP No : 0045-2015-13</p>	<p>www.raajratna.com</p>

